

Ferulset® Pre-Setting Tool

For Ferulok® flareless tube fittings.

Ferulset provides a fast and easy way to manually pre-set the ferrule onto steel and stainless steel tube with the famous Ferulok "bite." Ferulset bodies are manufactured from hardened steel for withstanding repeated pre-sets. A separate tool is required for each size tube; size 2 (1/8" O.D.) through size 32 (2" O.D.).

HOW TO USE: Lubricate threads on tool, threads on nut, as well as tail and lead ends of ferrule with a suitable lubricant such as STP. Insert tube end with ferrule into tool until it bottoms against shoulder and thread the nut down until finger tight. Light wrenching may be required to get to a consistent starting position, especially with larger sizes. Hold tube steady against internal shoulder and tighten nut 1-3/4 turns. Loosen nut and inspect bite using inspection criteria outlined for Ferulok in the [Assembly / Installation section](#).



Fig. S91 — Ferulset®

Size	Tube O.D. (in.)	Part No.
2	1/8	560576
3	3/16	560577
4	1/4	560578
5	5/16	560579
6	3/8	560580
8	1/2	560581
10	5/8	560582
12	3/4	560583
14	7/8	560584
16	1	560585
20	1 1/4	560586
24	1 1/2	560587
32	2	560589

Dimensions and pressures for reference only, subject to change.